
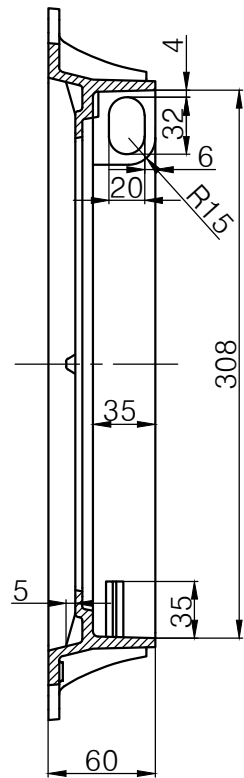
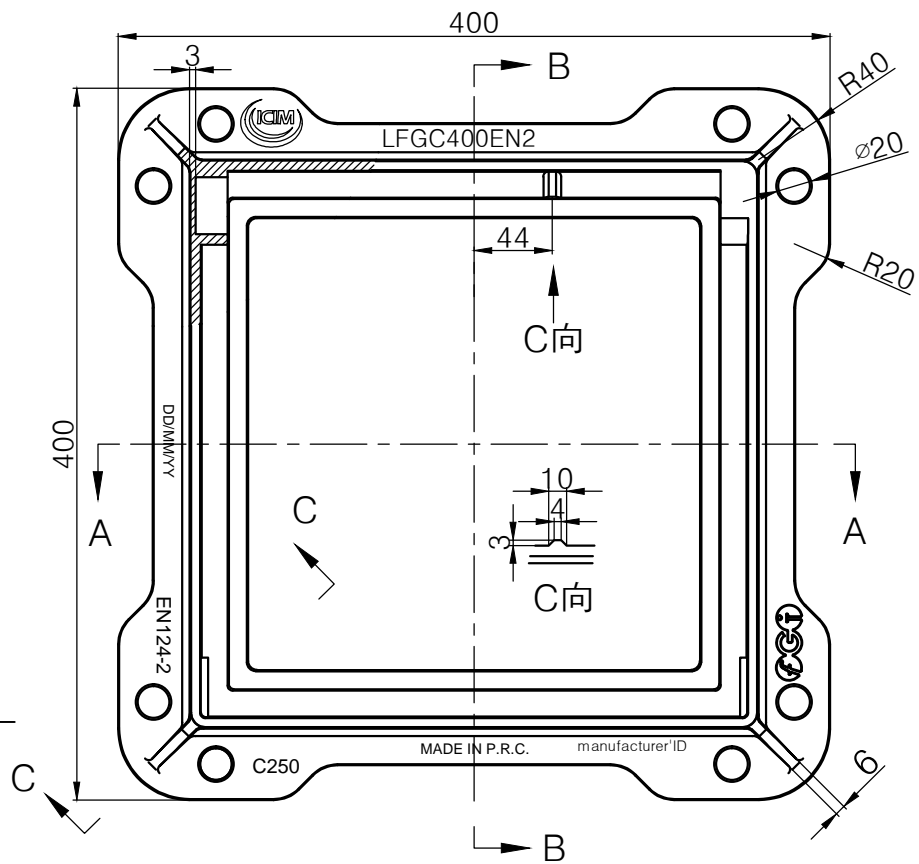


Technical requirement

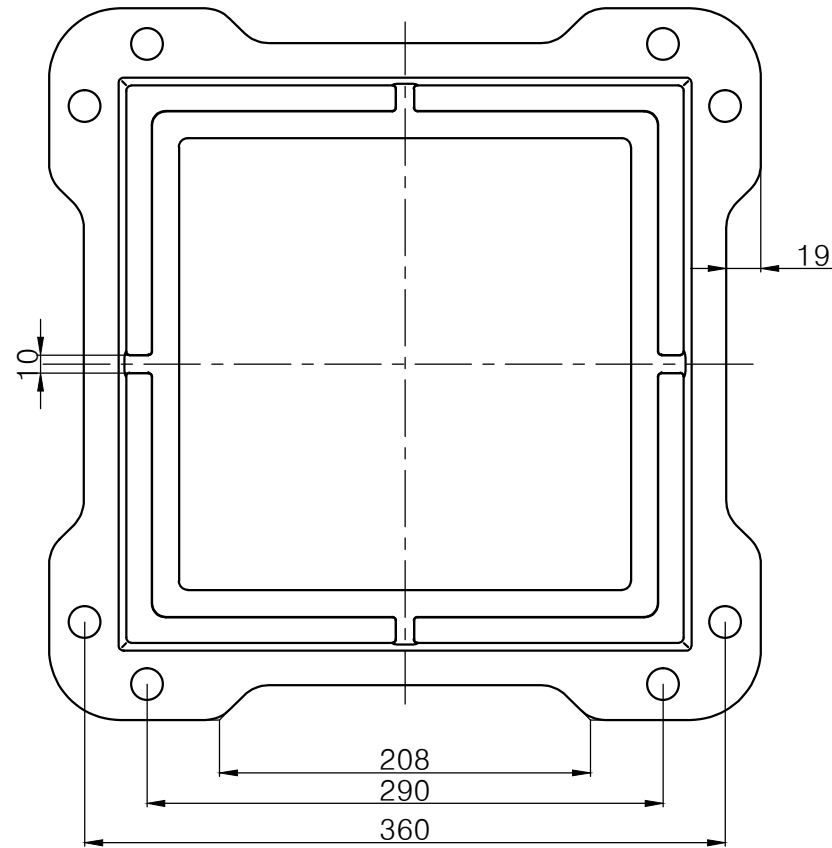
1. pattern draft is 1-2° of main beams ,cover ,grids, frame side.
2. pattern draft is 5-10° of assistive beams ,gird holes ,outside.
3. pattern draft is 15° of surface patterns ,mark, logo.
4. casting radius which aren' t been marked is R1-R3.

General Dimension Tolerance	General Weight Tolerance
According To ISO 8062-CT10	Tolerance(%)
	±5%

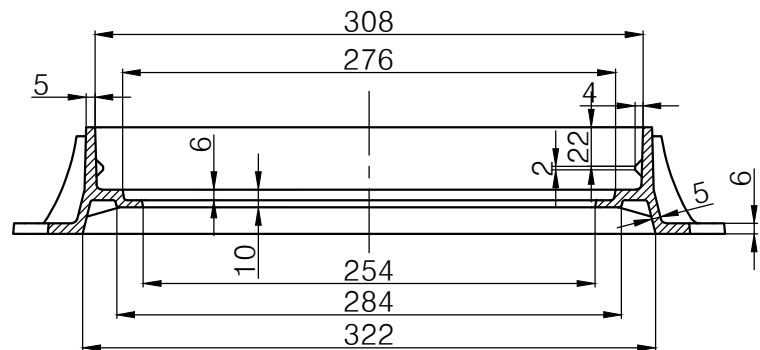
MATERIAL	GJS500-7	WEIGHT	13kg	CLASS	EN124-2 C250	SCALE	MARK:
						SIZE	CERTIFICATE NO. / PRODUCT CODE
						400×400×60	
						NAME	
						ITEM CODE	L-GSGEN-240FL
						EDITION	SHEET
						0	1/3




B-B

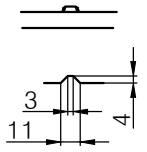
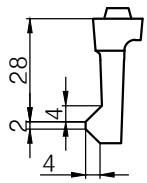
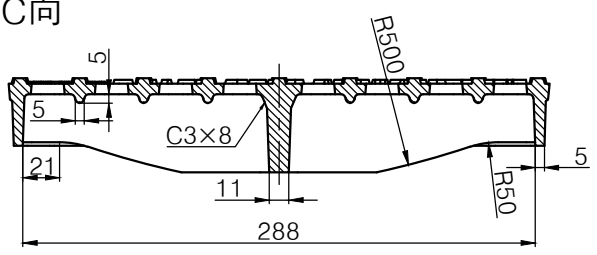
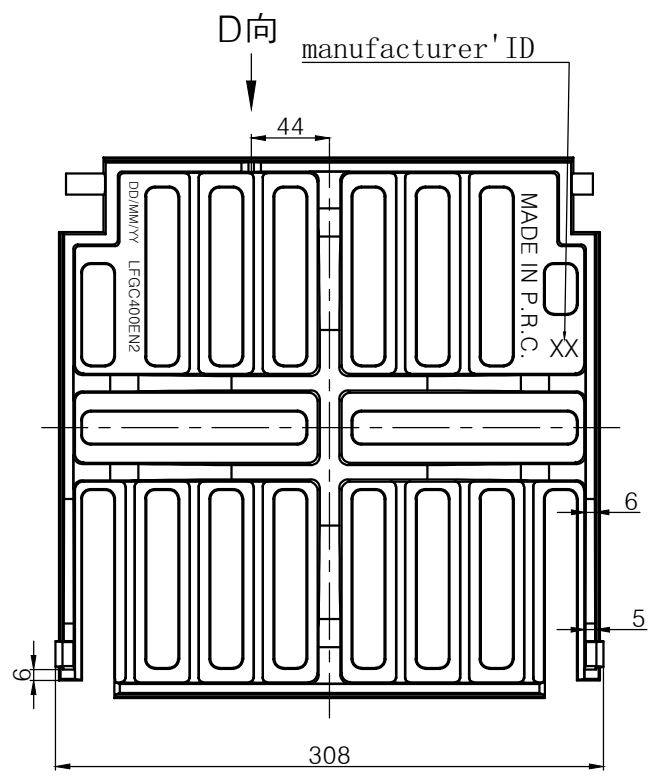
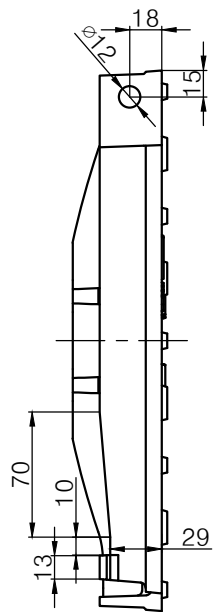
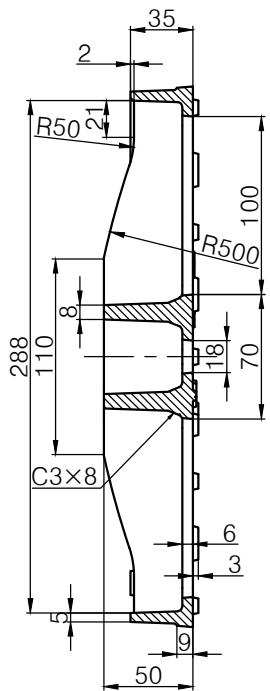
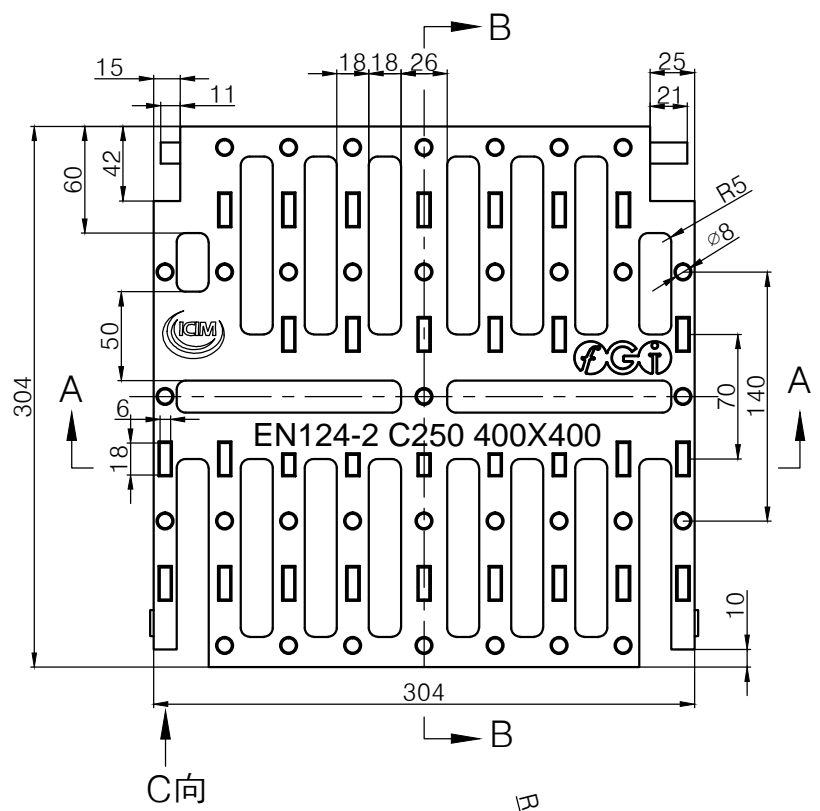


C-C



A-A


MATERIAL	GJS500-7	WEIGHT	6kg	CLASS	EN124-2 C250	SCALE		MARK:	
						SIZE	400x400x60	CERTIFICATE NO. / PRODUCT CODE	
						NAME	L-GSGEN-240FL		
						ITEM CODE			
						EDITION	0	SHEET	2/3



A-A

C向

D向

MATERIAL	GJS500-7	WEIGHT	7kg	CLASS	EN124-2 C250	SCALE		MARK:	
						SIZE	400x400x60	CERTIFICATE NO. / PRODUCT CODE	
						NAME	L-GSGEN-240FL		
						ITEM CODE			
						EDITION	0	SHEET	3/3