

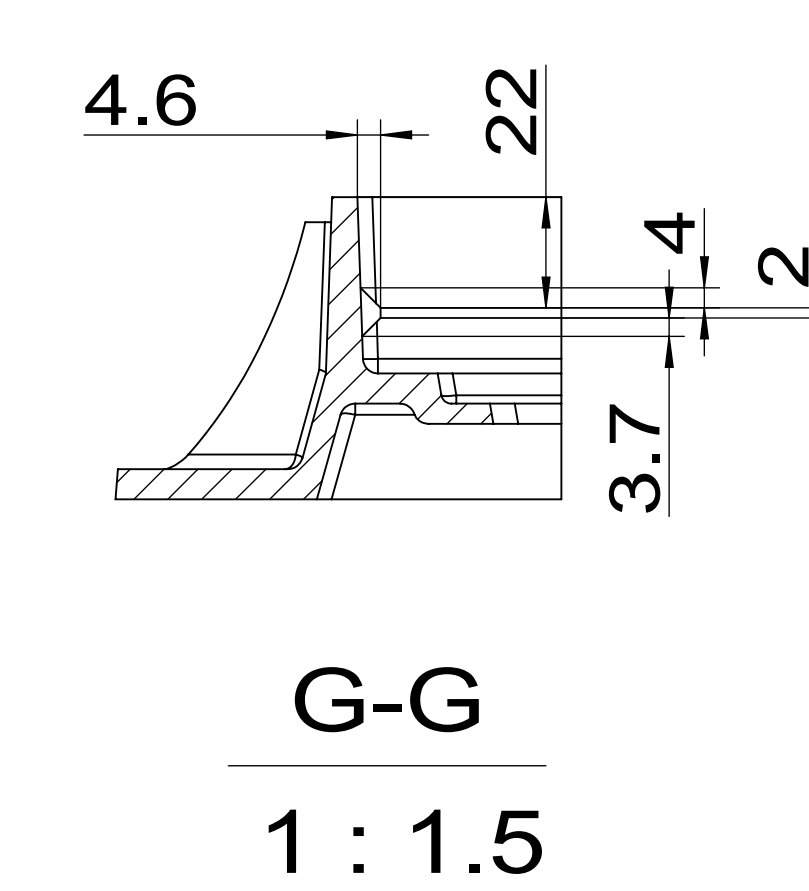
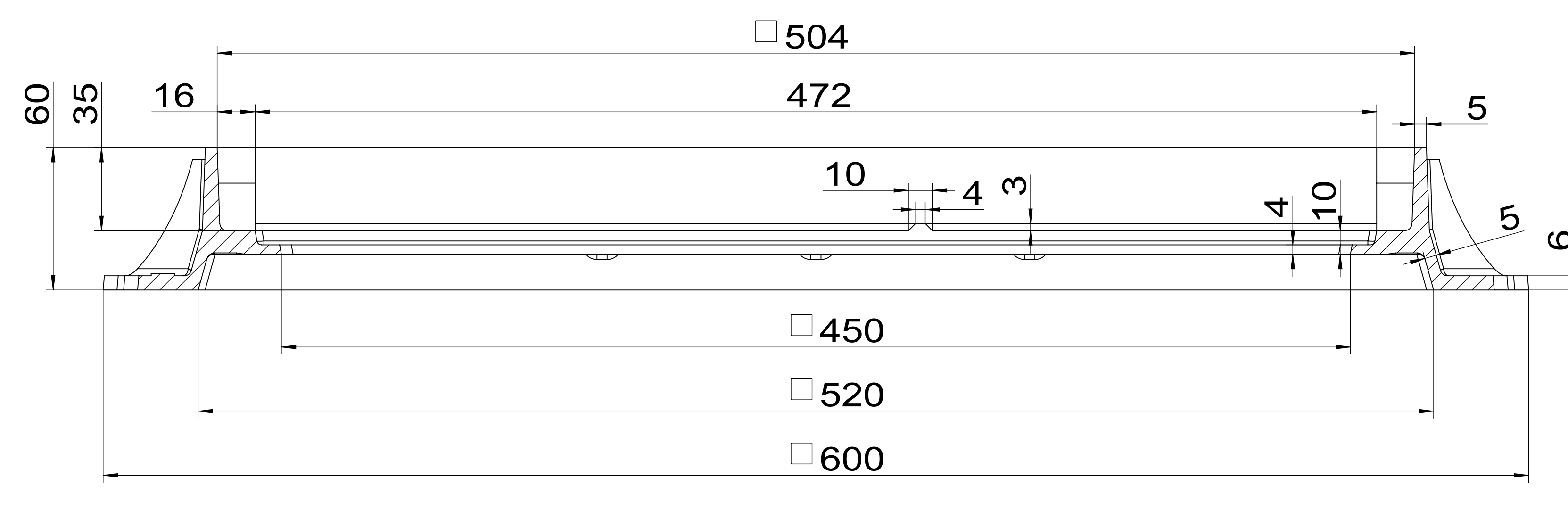
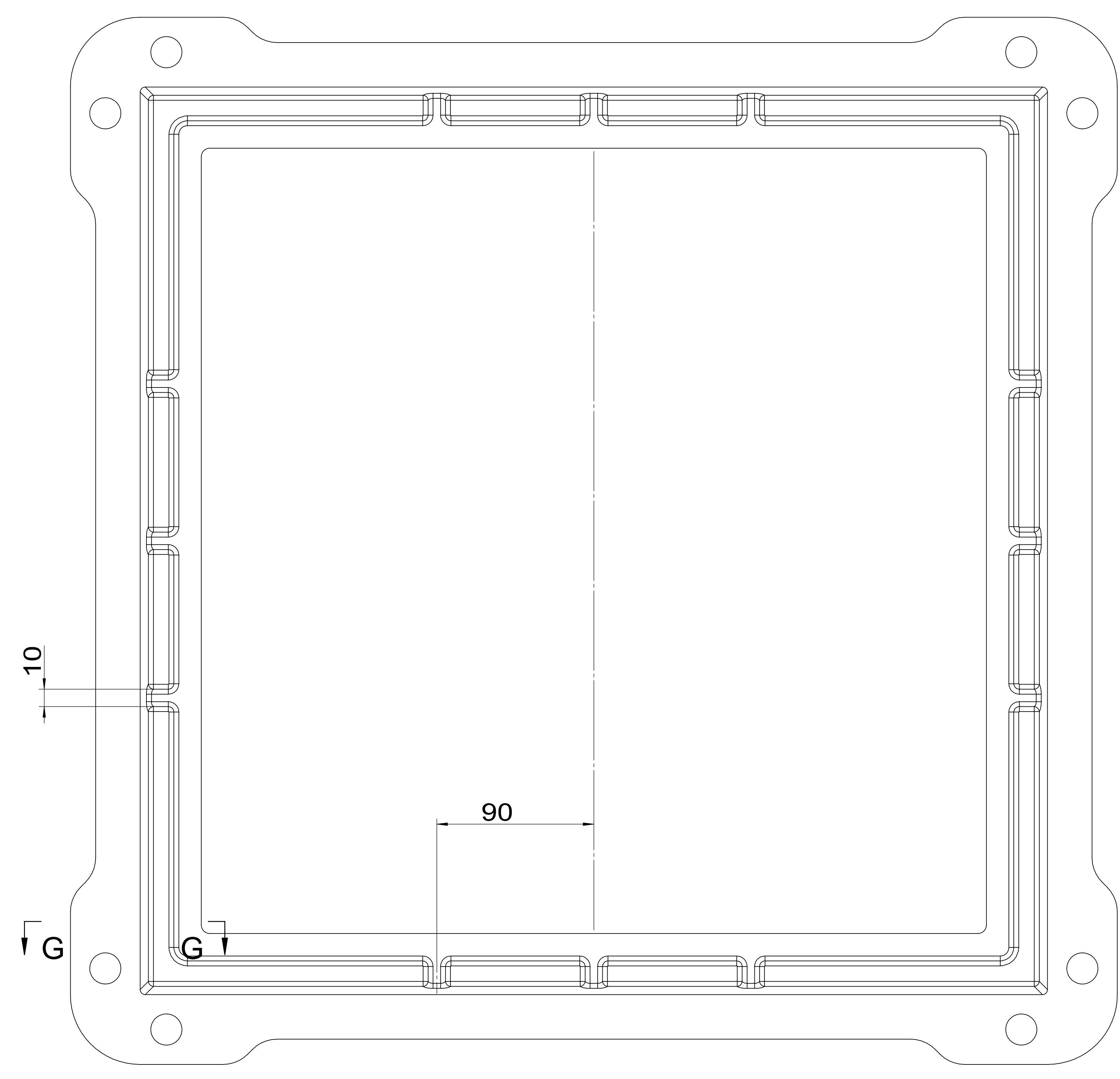
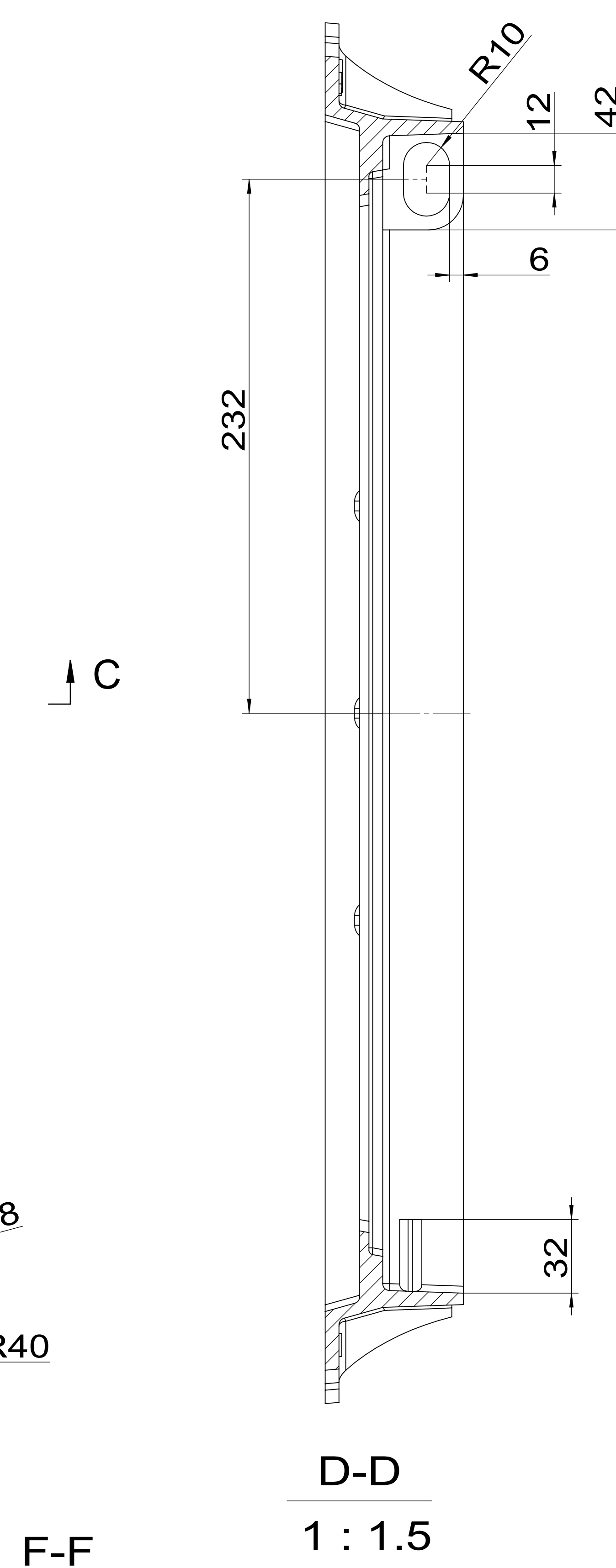
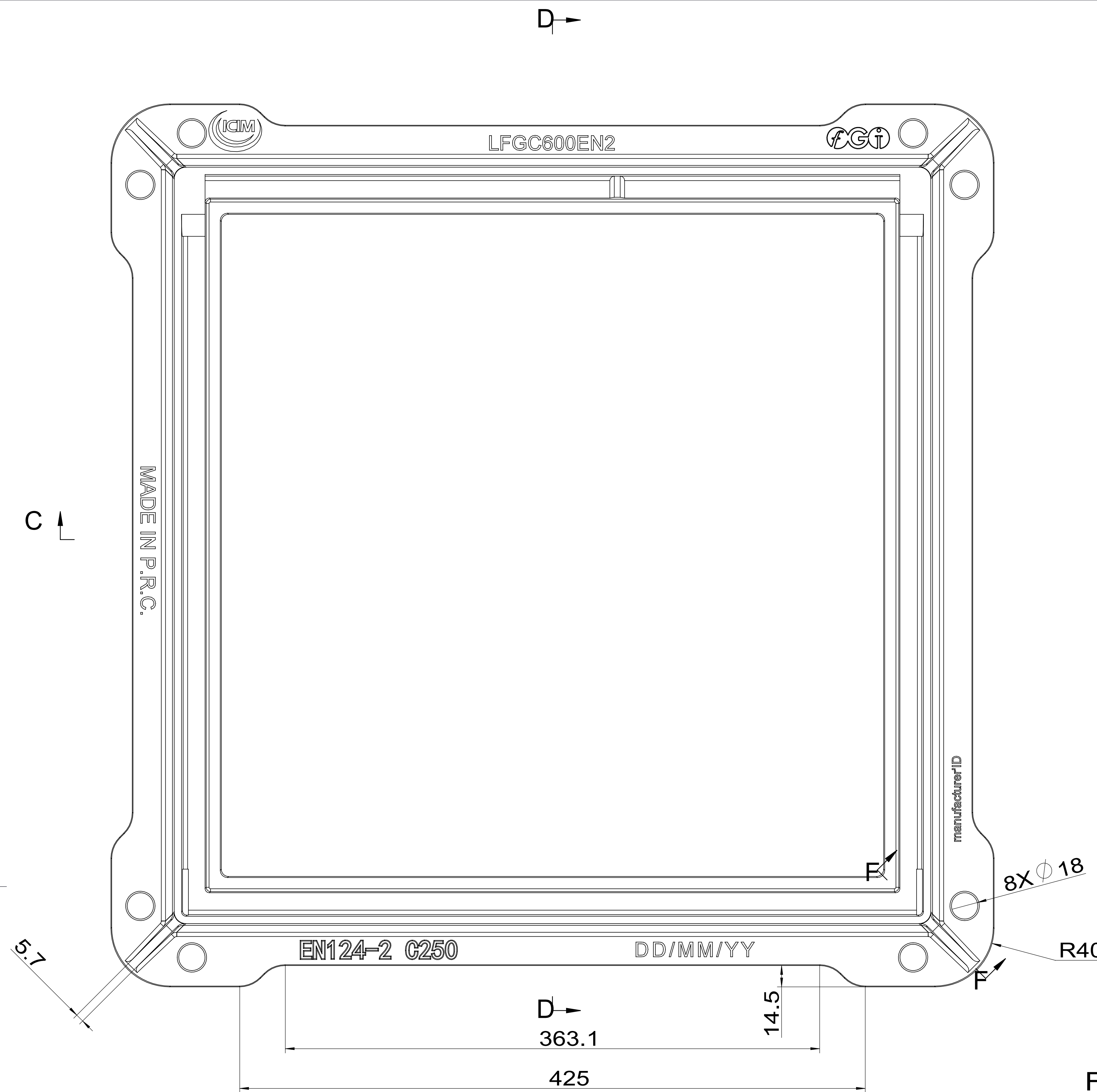
Technical requirement

1. pattern draft is 1-2° of main beams ,cover ,grids, frame side.
2. pattern draft is 5-10° of assistive beams ,grid holes ,outside.
3. pattern draft is 15° of surface patterns ,mark, logo.
4. casting radius which aren't been marked is R1-R3.

General Dimension Tolerance	General Weight Tolerance
According To ISO 8062-CT10	Tolerance(%)
	±5%

MATERIAL	GJS500-7	WEIGHT/kg	31	CLASS	EN124-2 C250	SCALE	MARK:
						SIZE	CERTIFICATE NO. /
						600X600X60	PRODUCT CODE
						NAME	
						L-GSGEN-260FL	
				ITEM CODE			
				DESIGN DATE	2017/6/26		EDITION
							0
							SHEET
							1/3





MATERIAL	GJS500-7	WEIGHT/kg	10.4	CLASS	EN124-2 C250	SCALE	MARK:
						SIZE	CERTIFICATE NO. /
						600X600X60	PRODUCT CODE
						NAME	
						ITEM CODE	L-GSGEN-260FL
						DESIGN DATE	EDITION
						2017/6/26	0
							SHEET
							2/3



